

NOTICE

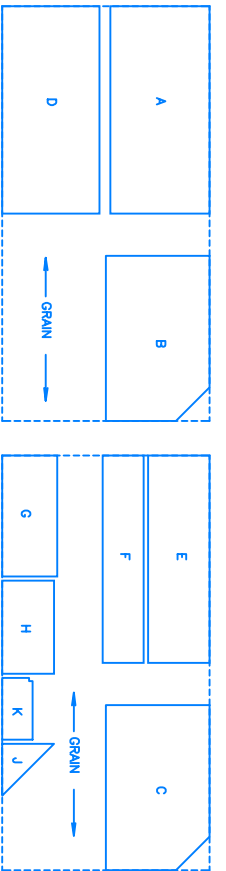
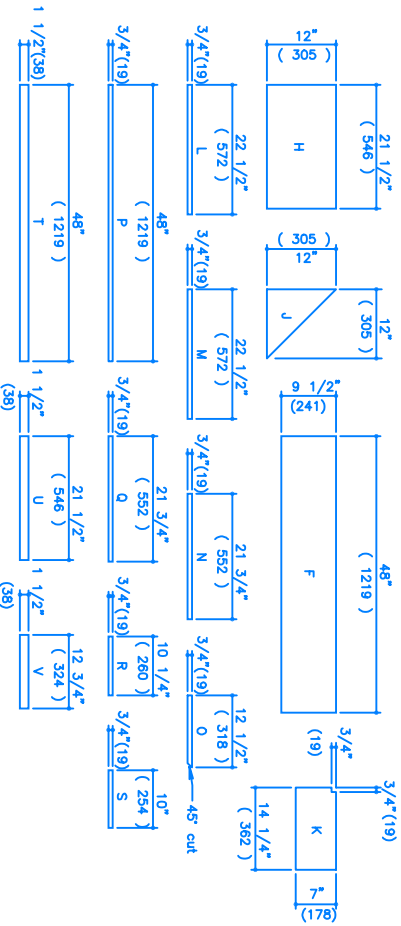
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NOTE: Read all directions before beginning
Carpenters glue should be used to reinforce all joints.
Set all nails, countersink all screws.
Dimensions in brackets denote millimeters

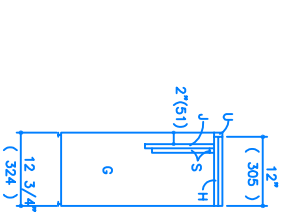
Directions

- 1) Lay out your material on the workbench, or on sawhorses, as outlined in the suggested materials layout (Fig. 1). Draw out all parts exactly as illustrated in cutting diagram (Fig. 2), including the letter designations, in pencil. Ensure to leave a small space between cut lines to allow for the width of the saw. Before cutting, double check all measurements to ensure they are correct. Always cut on the waste side of the material to ensure the edges of the material are square. The mousing type or clamp on 1/8" material to avoid splintering. The notches can be cut with either a jigsaw, or table saw, or hand saw and chisel. Dry fit all notches to ensure a snug fit before gluing. Wipe off any excess glue at each stage of the project.
- 2) Pre-drill pieces S with three 1/8" holes each, and attach to piece J with six 1 1/4" #6 flathead screws as shown (Fig. 3). Pre-drill the pieces S again with two holes each, and attach to pieces G and H with four 1 1/4" #6 flathead screws as shown (Fig. 4). Attach drawer pull to G centering on G 1 1/8" from top. Countersink screws to allow flush fit of H to G. Glue and nail piece U to H and G with 1 1/2" finishing nails. Glue and nail piece V onto pieces H and U with 1 1/2" finishing nails. Set this drawer aside making sure G is square to H while glue is setting.
- 3) Pre-drill pieces P with five holes each, and glue and screw to piece A with ten 1 1/4" #8 flathead screws as shown (Fig. 5).
- 4) Pre-drill pieces O and R with five holes each, pieces Q and M with eight holes each as shown (Fig. 6). Note that the supports on B and C are slightly different. (There is no piece Q on the drawer side (right) and there is no piece M on the left side). Glue and screw these pieces onto pieces B and C with thirty six 1 1/4" #6 flathead screws.
- 5) Glue and attach pieces B and C to piece A with ten 1 1/2" finishing nails, five on each side.

OVER

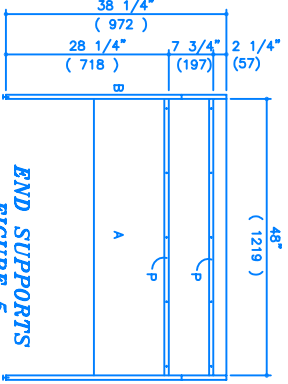


MATERIAL LAYOUT
FIGURE 1

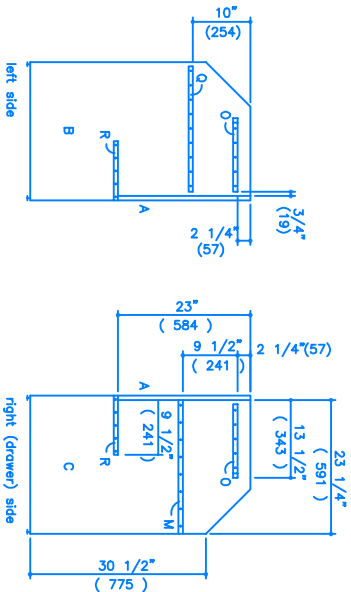


DRAWER INSIDE VIEW
FIGURE 4

CUTTING DIAGRAM
FIGURE 2

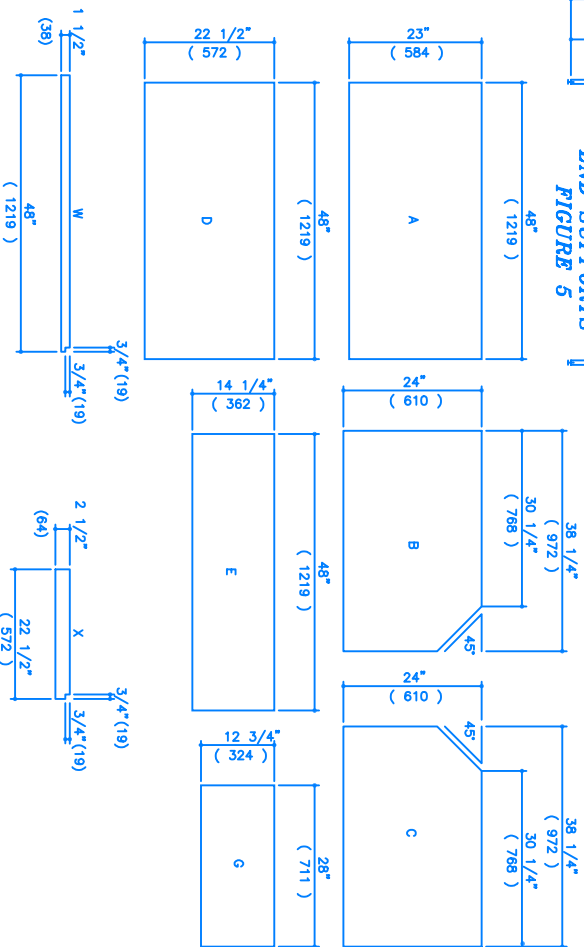


END SUPPORTS
FIGURE 5



DRAWER SIDE VIEW
FIGURE 3

CABLE SUPPORTS
FIGURE 6



MATERIALS LIST*

- * Two 4'-8 1/2" x 3/4" sheets plywood, G25 (AGA)
- * One 1 1/2" x 3/4" x 3/4" hardwood
- * One 1 1/2" x 3/4" x 3/4" x 5'-1 1/2" x 8" hardwood
- * Approx. seventy five 1-1/4" #6 flathead screws
- * One 2" #6 flathead screw
- * Approx. 1/2 lb. 1-1/2" Finishing nails
- * Approx. 1/2 lb. 1-1/4" Finishing nails

MATERIALS LIST*

- * Sandpaper
- * 3/32" edge tape
- * Stain, finish, or oil
- * Woodfiller
- * Carpenters glue
- * Drawer pull and hardware

TOOLS

- * Tablesaw
- * 1/8" and countersink drill bit
- * Power or hand drill
- * Hammer
- * Sanding Block

TOOLS

- * Screwdriver
- * Nail set
- * Jigsaw or hand saw and chisel
- * Pencil and measuring tape
- * Putty knife